

WeatherMaster Sealant **Fiber Cement Board Installation Guide**

Surface Preparation

- For best results, all surfaces must be clean down to the original substrate and free of any material or contaminant that may prevent adequate adhesion.
- Air, caulk and surface temperatures must be above zero degrees (0°F).
- When installing fiber cement siding, refer to manufacturer's recommendations for gap filling, to allow for expansion and contraction. (figure A)

Cartridge Preparation

- 1. Cut sealant tip to proper size and angle 1/4" to 3/8" opening at approximately a 22.5 degree angle. (figure B)
- 2. Puncture inner seal with a clean object.
- 3. Place cartridge in cartridge gun.

Product Application

- 1. To ensure neat sealant lines use masking tape adjacent to joints. (figure C)
- 2. If joint depth exceeds 5/16", use backing material.
- 3. Apply sealant into clean joint allowing for a 1/4" to 3/8" rounded bead. (figure D)
- 4. Always apply sealant in a bead form. DO NOT smear or wipe sealant to a thin consistency outside of joint or masked area. (figure E)
- 5. Once sealant is applied, DO NOT wipe over sealant bead with solvents.
- 6. Once product is dry to the touch and does not transfer, remove masking tape. (figure F)

Clean-Up

- Clean tools with isopropyl alcohol before sealant dries, following solvent vendor's precautions.
- Once cured, sealant must be cut or scraped away.



figure A









figure **B**



figure D



fiqure E

figure F



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WEATHERMASTER SEALANT Fiber Cement Board Installation Guide

There are many fiber cement siding manufacturers, each providing their individual recommendations and guidelines for siding installation. Check with the fiber cement siding manufacturer's recommendations before using Titebond WeatherMaster sealant.

User Guidelines:

- May be painted with a water-based paint approximately one hour after application. For other types of paint, a compatibility test is required.
- Ensure sealant bead has skinned over before painting.
- Do not use WeatherMaster sealant to fill in nail holes. Use color coated nails if recommended by the fiber cement board manufacturer.
- Always apply sealant in bead form. DO NOT smear or wipe sealant to a thin consistency outside of joint.
- Minimum joint size of 1/4". A bead of this diameter will result in approximately 31 linear feet.
- For best results, all surfaces must be clean down to the original substrate and free of any material or contaminant that may prevent adequate adhesion.
- Clean tools and excess material with isopropyl alcohol before the sealant dries. Scrape and remove dried excess sealant.
- Air, sealant, and surface temperature should be above 0°F.
- Sealant is not designed for continuous submersion.
- Be sure to consult fiber cement board manufacturer's recommendations for butt joints. While WeatherMaster can be used to seal butt joints, masking tape MUST be used on both sides of joint before application. If recommended by the fiber cement board manufacturer use a slip sheet behind butt joints.
- It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability.

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